



CORE RETURN POLICY

For Tier 1, 2, 3 and IT4 Engines Ordered with “Replacement” Emission Label

Failure to return the original core engine to the John Deere Reman Core Center or providing the appropriate competitive engine pictures and paperwork is in violation of Federal Law and subject to civil penalty. Cores must be returned within 45 days of receipt of new engine.

Two forms need to be filled out by the Dealer/OEM and returned to Bell Power Systems via the fax # provided on the forms, or by emailing our Core Coordinator at core@bellpower.com. The forms are the “Core Return Form” and the “Engine Core Return Instructions”. They are page 2 and 3 of this policy.

All engine cores are set up by Bell Power Systems to return directly to Deere and not to Bell Power Systems once all the paperwork has been completed. Reference page 3 "Engine Core Return Instructions" for details.

- Returned engine must be the same or similar engine model to the engine removed from the machine/application.
- Returned engine must be returned in same configuration as new “Replacement” engine – complete engine with fuel system, air system, turbocharger
- Returned engine must be assembled and complete, is drained of all fluids and is returned in the shipping stand that came with the new replacement engine.

When the original engine is received at John Deere’s core collection warehouse, Bell Power will be informed. JDPS will credit the Distributor for the Core Charge in a once monthly batch. Bell Power will promptly credit the purchasing dealer/OEM their core charge once credit has been received from JDPS.

For Non-Deere (Competitor) Core Engines:

If the core engine is **not a John Deere** engine, the above forms must be completed, as well as:

1. 1 Picture of a destroyed/shattered block containing hole(s) that can’t be plugged
2. 1 Picture of a destroyed/shattered cylinder head containing hole(s) that can’t be plugged
3. 1 Picture of the serial number plate/tag ON the engine and readable
4. Mandatory removal and return of the core serial number plate/tag

Email the pictures to Bell’s Core Coordinator: core@bellpower.com. The coordinator will send to Deere for approval prior to the removal of the tags from the engine.

Mail the removed tags to Bell Power Systems, Attn: Core Coordinator, 34 Plains Road, Essex CT 06426.

Do not send the serial tags to any other address because their loss results in the loss of credit.

Do not get rid of core until Deere has verified all of the correct information has been received.



JOHN DEERE

YANMAR

EPA Replacement Questionnaire

Date of Sale: _____

Customer Name: _____

Is this a John Deere engine being replaced? ☐ Yes ☐ No

Manufacturer of the engine being replaced? _____

Model year of the engine being replaced? _____

Is this a "stationary" or "non-road mobile" application? ☐ Stationary ☐ Non-road Mobile

How Long has the machine been in service? _____

Model number of the engine being replaced? _____

Serial number of the engine being replaced? _____

Type of application (Gen-Set, Irrigation Pump, Air Compressor, etc)?

Is the engine being replaced a current tier engine? ☐ Yes ☐ No

If no, What type of certification does it have? _____

Provide the following information for the engine being replaced.

Horsepower: _____

Peak Torque (if applicable): _____

EPA Category (Mobile Non-Road, Stationary, Marine): _____

OEM Equipment Manufacturer: _____

Replacement engine model number: _____

Replacement engine serial number: _____

Does the Manufacturer of the engine being replaced have a current tier engine available for this application?

☐ Yes ☐ No

Does John Deere Power Systems have a current tier engine available for this application?

☐ Yes ☐ No

Does the current tier engine have the same physical or performance characteristics as the engine being replaced?

☐ Yes ☐ No

Customer Name: _____

Signature: _____ Date: _____

ENGINE CORE RETURN INSTRUCTIONS

Please email or fax the completed core inspection form along with the information below to core@bellpower.com or fax 860-767-2439.

Ship From Address

CompanyName_____

Street address_____

City_____ State_____ Zip_____

Phone Number_____ Fax Number_____

Contact Name_____

Shipping Hours_____

- Once we receive both completed forms we will schedule a pick-up within a few days.
- We will fax a bill of lading and pro number address labels along with a packing slip back to you.
- The packing slip must be attached to the core in a protective envelope and then the core must be wrapped in plastic wrap or covered with a plastic bag to prevent oil and dirt from contaminating other freight. You then need to attach the pro address label supplied to the outside of the core. **YOU MUST USE THE PRO LABELS SUPPLIED!**
- Ensure all fluids have been drained from the core engine and drain plugs re-installed. The oil pan should be free from all oils and fluids except for normal drainage that may occur during shipment.
- All cores must be returned with all plugs installed and all openings plugged or protected. Cores that do not meet the “dry engine” requirements will have the core value reduced by \$150.00.
- Failure to fill out and follow all instructions could result in no core credit.
- Once cores are received and inspected at final destination you will receive proper credit.

Example For Non-John Deere (Competitive) Cores Only

SAMPLE PICTURE OF SHATTERED HEAD & BLOCK ON CORE

Sample

DRILLED HOLES NOT ACCEPTABLE



Example For Non-John Deere (Competitive) Cores Only

SAMPLE PICTURE OF READABLE SERIAL NUMBER PLATE ON CORE

Important Engine Information

Model B3.3 ESN 68065530

Gross rated HP/kW 85 / 63 at 2600 rpm

Low Idle RPM 800 RPM

Fuel Rating FR30203

CPL

Displacement: 3.261L/199in³

EPA Cert. Family: 6CEXL03.3ABB

European Approval Number:

e11x97/68GAx2001/63x0152x01

20061023

Manufacture

01/01/2008